

## FRATHERNIT® 2000B

Product description	Engineered composite material made of resin-bound glass fibers and fillers		
	with one-sided profile		
Standard colour	white		
Main applications	Exterior surface insulations for tool- and mouldindustry		
Delivery program	Sheets, panels and highly precise machined parts and finished components		

## **Physical characteristics**

Properties	Test Standard	Unit	Typical value
Specific density	ISO 1183	g/cm³	1,85
Water absorption	ISO 62	%	0,3

## Thermal characteristics

Properties	Test Standard	Unit	Typical value
Operating temperature, continuous	_	°C	200
Operation temperature, short-term	_	°C	210
Coeff. of linear thermal expansion	DIN 51045	10 <sup>-6</sup> x K <sup>-1</sup>	18
Thermal conductivity	DIN 52612	W/mK	0,12

## **Mechanical characteristics**

Properties	Test Standard	Unit	Typical value
Compressive strength at 23 °C	ISO 604	N/mm <sup>2</sup>	300
Compressive strength at 200 °C	ISO 604	N/mm <sup>2</sup>	110
Flexural strength at 23 °C	ISO 178	N/mm <sup>2</sup>	130

The one-sided profile is installed to the hot surface of the mould and small cavities are formed. This air-filled cavities increase the insulating effect.

Issue: 11/2014

We reserve the right to make changes in the context of further technical developments. The guide values listed in this data sheet are not contractual data.

Please contact our applications and sales engineers to clarify the suitability of the material for your application.