

OVERVIEW TECHNICAL DATA

DOTHERM® 1100 HD

Product description	Engineered composite material made of calcium silicate
Standard color	white
Main applications	Electrical and thermal insulation parts for machine engineering and process industry
Delivery program	Sheets, panels and highly precise machined parts and finished components

Physical characteristics

Properties	Test Standard	Unit	Typical value
Specific density	ISO 1183	g/cm ³	1,2
Water absorption	ISO 62	%	—

Thermal characteristics

Properties	Test Standard	Unit	Typical value
Operating temperature, continuous	—	°C	1100
Coeff. of linear thermal expansion	DIN 51045	10 ⁻⁶ x K ⁻¹	6,5
Shrinkage at operating temperature	after 12 h	%	0,1
Thermal conductivity	DIN 52612	W/mK	0,28

Mechanical characteristics

Properties	Test Standard	Unit	Typical value
Compressive strength at 23 °C	ISO 604	N/mm ²	11
Flexural strength at 23 °C	ISO 178	N/mm ²	6

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We reserve the right to make changes in the context of further technical developments. The guide values listed in this data sheet are not contractual data.

Please contact our applications and sales engineers to clarify the suitability of the material for your application.